



# Series 1500 Layout Guidelines

- Included are the design layout guidelines for Series 1500 Cooling Towers in several situations typically encountered by designers. These guidelines represent minimum spacing requirements. If available, greater spacing should be utilized whenever possible.

## Overview

Operational efficiency of evaporative cooling equipment depends upon an adequate supply of fresh, ambient air to provide design capacity. Other important considerations, such as the proximity to building air intakes or discharges, also must be taken into account when selecting and designing the equipment site.

As the size of an installation increases, the total amount of heat being rejected into the atmosphere and the volume of discharge air increases — to the point where the units can virtually create their own environment. As a result, it becomes increasingly difficult to apply a set of general guidelines to each case. In such installations, particularly those in wells or enclosures, some air will recirculate. The recirculation should be minimized or design wet-bulb temperature must be adjusted to allow for the recirculation. Consequently, any job that involves four or more cells should be referred to your local BAC Representative for review.

Axial fan equipment units are not generally suited for indoor or ducted applications. In such situations, a Series V centrifugal fan unit is recommended.



### DID YOU KNOW?

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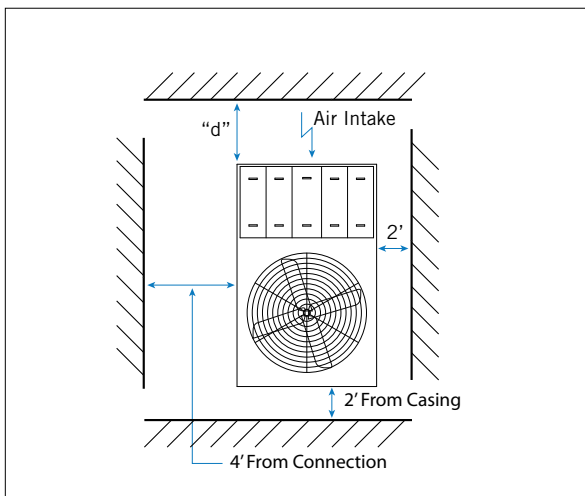


# Series 1500 Layout Guidelines

## General Considerations

When selecting the site consider the following factors:

1. Locate the unit to prevent the warm discharge air from being introduced into the fresh air intakes of the unit's building(s), intakes of neighboring buildings, or from being carried over any populated area such as a building entrance.
2. Consider the potential for plume formation and its effect on the surroundings, such as large windowed areas, and pedestrian or vehicular traffic arteries, particularly if the unit(s) will be operated during low ambient temperatures.
3. Provide sufficient unobstructed space around the unit(s) to ensure an adequate supply of fresh, ambient air to the air intake. Avoid situations that promote recirculation of unit discharge air, such as units located:
  - a. Adjacent to walls or structures that might deflect some of the discharge airstream back into the air intake.
  - b. Where high downward air velocities in the vicinity of the air intake exist.
  - c. Where building air intakes or exhausts, such as boiler stacks in the vicinity of the unit, might raise the inlet wet-bulb temperature or starve the unit of air.
4. Provide adequate space around the unit for piping and proper servicing and maintenance, as shown in **Figure 1**.
5. The top of the fan discharge cylinder, velocity recovery stack, or discharge sound attenuation must be at least level with, and preferably higher than, any adjacent walls or buildings.
6. When possible, orient the unit so the prevailing summer wind blows the discharge air away from the air intakes of the unit(s).
7. When the unit is installed with intake sound attenuation, the distances given in the tables below should be measured from the face of the intake sound attenuation.
8. On larger unit installations, the problem of ensuring an adequate supply of fresh, ambient air to the tower intakes becomes increasingly difficult. See the "Multi-cell Installations" Section of this article for specific considerations.



**Figure 1:** Plan View of Recommended Unit Servicing and Maintenance Spacing for Series 1500 Cooling Towers

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- If the installation does not meet the recommended guidelines, the units will have a greater tendency to recirculate, and the design conditions should be altered to include an allowance for the recirculation. For instance, if the design conditions are 95°F/85°F/78°F and it was estimated that the allowance for recirculation rate was 1°F, then the new design conditions would be 95°F/85°F/79°F, and the units should be reselected based on the new design conditions.

The “Layout Guidelines” describe several typical site layouts for BAC’s cooling towers, closed circuit cooling towers, and evaporative condensers. If these guidelines do not cover a particular situation or if the layout criteria cannot be met, please refer the application to your BAC Representative for review. Please indicate prevailing wind direction, geographic orientation of the unit(s), and other factors such as large buildings and other obstructions that may influence layout decisions.

## Installations Adjacent to a Building or Wall(s)

- Unit Orientation:** When a unit is located near a building wall, the preferred arrangement is to have the unit situated with the cased end or blank-off side (unlouvered side) facing the adjacent wall or building.
- Air Inlet Requirements:** Should it be necessary to install a unit with the air intake facing a wall, provide at least distance “d” between the air intake and the wall, as illustrated in **Figures 2a** and **2b**.

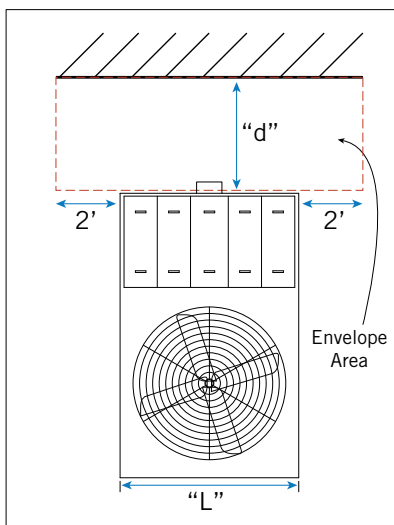


Figure 2a. Plan View of Unit Adjacent to Wall

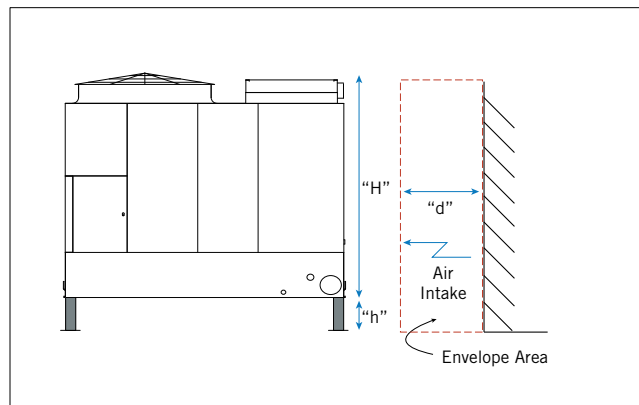


Figure 2b. Section View of Unit Adjacent to Wall

# Series 1500 Layout Guidelines

Below is the method for determining the minimum acceptable dimension “d” for a unit located with the air intake facing a solid wall:

The maximum acceptable envelope air velocity is 300 FPM, as illustrated in the following equation:

$$\text{Envelope Velocity} = \text{Airflow} / \text{Envelope Area} < 300 \text{ FPM}$$

The envelope area as illustrated on **Figures 2a** and **2b** on **Page 3** is  $[(L + 2 + 2) * d] + 2(H+h) * d]$ , where:

“H” – height of the air intake face in feet

“h” – elevation of the unit from the roof/ground/pad in feet.  
The maximum elevation is four feet.

“L” – length of the air intake in feet

“d” – minimum acceptable distance between the wall and the air intake face in feet

$$\text{Therefore, } d = \frac{\text{Unit Airflow}}{300 [L + 2 (H+h) + 4]}$$

The minimum acceptable dimension “d” for the products is tabulated in **Table 1** on **Page 5**. The distance “d” was calculated using the largest horsepower model in the box size.



**NOTE:** The distance “d” was calculated using the largest horsepower model in the box size.



**NOTE:** Refer to **Figure 2b** on **Page 3** for location of “d” and “h”.



# Series 1500 Layout Guidelines

## Example: Model 15227-2 Adjacent to a Solid Wall

What is the minimum distance required between the air inlet of the 15227-2 when installed facing a wall?

$$\text{Unit Airflow} = 59,380 \text{ CFM} \times 2 \text{ cells} = 118,760 \text{ CFM}$$

$$H = 14' - 3 \frac{3}{8}" (14.28')$$

$$h = 0$$

$$L = 17' - 2" (17.17')$$

300 FPM = maximum acceptable envelope air velocity for a unit

$$\text{Envelope Velocity} = (\text{Airflow}) / (\text{Envelope Area})$$

Solving for "d",

$$300 \text{ FPM} = \frac{118,760 \text{ CFM}}{[(21.17) \times d + 2 (14.28 + 0) \times d]}$$

$$= \frac{118,760 \text{ CFM}}{49.73 \times d}$$

$$d \times (49.73) = \frac{118,760 \text{ CFM}}{(300 \text{ FPM})}$$

$$= \frac{[(118,760 \text{ CFM}) / (300 \text{ FPM})]}{49.73}$$

$$d = 7.96'$$

This is rounded to the next 0.5' increment. Therefore, the air intake should be located no less than 8' from the solid wall.

Model Number	One Cell			Two Cell			Three Cell		
	"h"=0'	"h"=2'	"h"=4'	"h"=0'	"h"=2'	"h"=4'	"h"=0'	"h"=2'	"h"=4'
15146,15160, 15176	5	4.5	4	8	7	6.5	10	9	8.5
15162, 15177, 15201, 15219	6	5	4.5	9	8.5	7.5	11.5	10.5	10
15200,15227, 15250	5.5	5	4.5	9	8.5	8	11.5	10.5	10
15214, 15245, 15270, 15282	6	5.5	5	10	9	8.5	12.5	11.5	11
15296, 15325, 15350, 15368	7.5	7	6.5	11.5	10.5	10	14	13.5	12.5
15310,15340, 15365,15385, 15425	8.5	7.5	7	13	12	11.5	16	15	14.5

Table 1. Minimum Acceptable Air Inlet Distance "d" (feet) to Solid Wall for Series 1500 Closed Circuit Cooling Towers.

# Series 1500 Layout Guidelines

## Well Layout

The following method is used to determine the minimum acceptable dimension “d” for units installed in a well layout.

The maximum allowable downward air velocity for a well installation is 400 fpm. The downward velocity is determined using the following equation:

$$\text{Downward Air Velocity} = \text{Airflow} / \text{Usable Well Area} < 400 \text{ fpm}$$

The usable well area at each air intake face is defined as illustrated in **Figure 3**.

$$\text{Usable Well Area} = [(d)(L+4'+4')]+[(4' * 1') + (4' * 1')], \text{ where}$$

“d” – minimum acceptable distance between the air intake of the unit and the wall of the well in feet

“L” – length of the air intake of the unit in feet

Therefore,

$$d = \left[ \frac{(\text{Unit Airflow}) - 8}{400} * \frac{1}{(L+8)} \right]$$

The minimum acceptable distance “d” for well installations is tabulated in **Table 2** on **Page 7**.



**NOTE:** The maximum allowable downward air velocity for a well installation is 400 fpm.

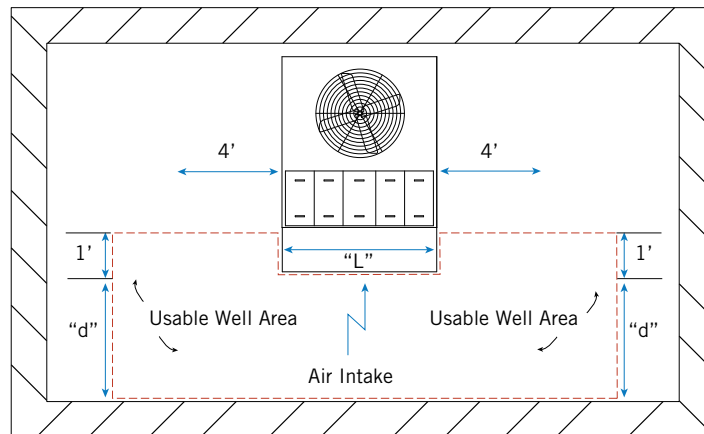


Figure 3. Plan View of Single Air Inlet Unit in a Well Enclosure



# Series 1500 Layout Guidelines

**Example: Model 15368-2 in a Well**

Unit Airflow = 96,280 CFM x 2 cells = 192,560 CFM

L = 24'-5" (24.42')

400 FPM = maximum allowable air downward velocity for a unit

$$\text{Downward Air Velocity} = \frac{\text{Airflow}}{\text{Usable Well Area}}$$

Solving for "d",

$$400 \text{ FPM} = \frac{192,560 \text{ CFM}}{[(d)(24.42+4+4)]+(4+4)}$$

$$= \frac{192,560 \text{ CFM}}{[(d)(32.42)] + 8}$$

$$d = \frac{[(192,560 \text{ CFM}) / (400 \text{ FPM})] - 8}{32.42}$$

$$d = 14.6'$$

$$[(d)(32.42)]+(8) = \frac{192,560 \text{ CFM}}{400 \text{ FPM}}$$

This is rounded up to the next 0.5' increment. Therefore the air intake should be no less than 15' from the enclosure walls.

Model Number	One Cell	Two Cell	Three Cell
15146, 15160, 15176	7	9.5	10.5
15162, 15177, 15201, 15219	8.5	11.5	13
15200, 15227, 15250	9.5	12.5	14.5
15214, 15245, 15270, 15282	11	14.5	16.5
15296, 15325, 15350, 15368	11.5	15	16
15310, 15340, 15365, 15385, 15425	14	17.5	19

Table 2. Minimum Acceptable Air Inlet Distance "d" (feet) for Series 1500 in a Well Enclosure

# Series 1500 Layout Guidelines

## Louvered or Slotted Wall Installations

Check to see if the layout meets the requirements for a well installation. If the criteria for the well installation are met, the layout is satisfactory. If the layout does not satisfy the criteria for the well installation, analyze the layout as follows:

### 1. Air intake requirements:

- a. Units should be arranged within the enclosure such that the air intake directly faces the louver or slot locations as shown in **Figure 4**, with a minimum distance of three feet.
- b. Maintain a distance of at least three feet between the unit air intake(s) and the louvered or slotted wall for uniform air distribution.
- c. If the available space does not permit the unit to be arranged with the air intakes facing the louvered or slotted walls and the enclosure cannot be modified to permit such an arrangement, consider the alternative illustrated in **Figure 5**. This arrangement should be restricted to one-cell or two-cell installations. The effective area of the louvers is only the length extending beyond the width of the unit.

### 2. Louver requirements:

- a. Louvers must provide at least 50% net free area to ensure that the unit airflow is not reduced due to friction or dynamic losses and that sufficient air is drawn through the openings and not downward from above.
- b. The required total louver or slot area is based on drawing the airflow through the net free area of the louvers at a velocity of 600 FPM or less.
- c. Locate the louver area in the walls of the enclosure such that air flows uniformly to the air intakes.
- d. If the unit is elevated to ensure the discharge is at the same level or above the top of the enclosure, it is acceptable to extend the louvered or slot area below the base of the units up to two feet if needed to achieve the minimum gross louver area. To calculate air velocity through the louver, the usable louvered or slot area may extend beyond the ends of the unit, by 2' maximum on either side.

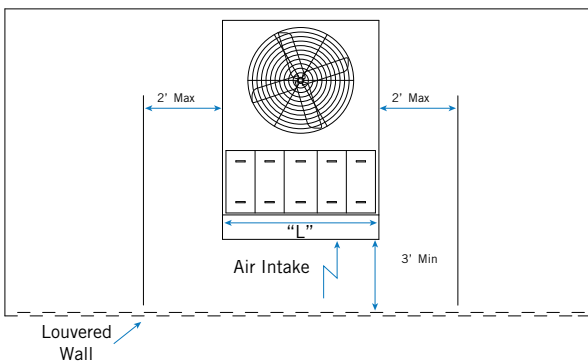


Figure 4. Plan View of Single Air Intake Unit in Enclosure with Louvered Walls

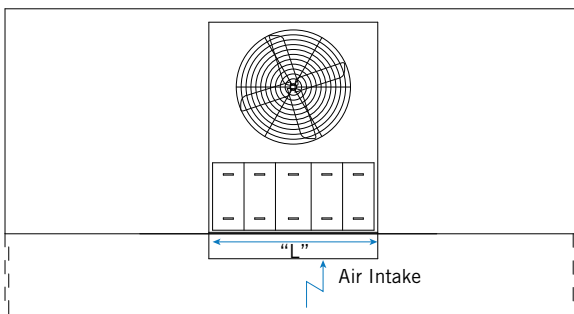


Figure 5. Plan View of Single Air Inlet Unit with Alternate Louver Arrangement



# Series 1500 Layout Guidelines

Calculate the louver velocity as follows:

$$\text{Louver Velocity} = \frac{\text{Airflow (CFM)}}{\% \text{ Louver Free Area} * \text{Usable Louver Area (sq ft)}} < 600 \text{ FPM}$$

## Example: 15245-2 in a Louvered Enclosure

The enclosure is 27.5' long x 38' wide x 10' tall. The enclosure walls are equal in elevation to the unit discharge height. The louvers are 70% free area and 3'-0" from the air inlet of the tower. The louvers extend the full width of the enclosure (38') on both air intake ends and they extend 15' vertically of the 16' enclosure height.

Unit Airflow = 64,810 CFM x 2 cells = 129,620 CFM

Unit "L" Dimension = 17' 2" (17.2')

"d" max. = 4' per side

Usable Louver Length = 17.2' + 2' + 2' = 21.2' (of total 38' louver length)

600 FPM = Maximum Allowable Louver Velocity

$$\begin{aligned} \text{Louver Vel.} &= \text{Louver Face Airflow (CFM)} / [(\% \text{ Louver Free Area}) \times (\text{Use. Louver Area})] \\ &= \frac{129,620 \text{ CFM}}{70\% \times [(17.2' + 2' + 2') \times (15')]} \\ &= \frac{129,620 \text{ CFM}}{222.6 \text{ ft}^2} \\ &= 582 \text{ fpm} \end{aligned}$$

Therefore, louver sizing is sufficient because 582 FPM < 600 fpm maximum allowable.

# Series 1500 Layout Guidelines

## Multi-Cell Installation

Multiple cells create a “wall” of moist discharge air which could easily be swept into the air intakes due to prevailing wind. To minimize the potential of recirculation of the discharge air, the units should be situated with adequate spacing between air intakes.

When multiple cells are arranged with the air intakes facing each other (**Figure 6**), the distance between air intakes should follow the equation below:

$M = (2 \times d) + (\text{number of cells per module})$ , where “d” is obtained from the appropriate model in Wall Layout section, **Table 1** on **Page 5**.

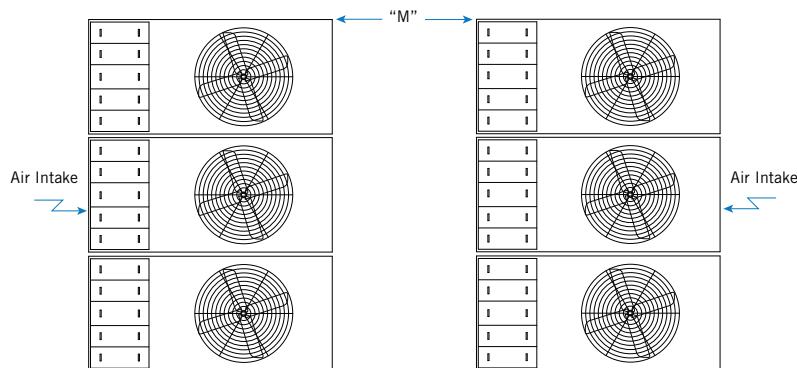


Figure 6: Plan View of Multi-Cell Units with Air Intakes Facing Each Other

### Example: Model 2-15201-3

There are two modules of three cells of units on a roof. There are no enclosures surrounding the unit installation. The two banks of units have air intakes facing each other. The minimum distance “M” between rows of units is determined as follows:

From table 1, “d” = 11.5’,

$$\begin{aligned}
 M &= (2 \times d) + (\text{number of units per module}) \\
 &= (2 \times 11.5') + (3) \\
 &= 26'
 \end{aligned}$$

The calculated “M” dimension of 26’ will minimize the potential of recirculation of the discharge air.

# Series 1500 Layout Guidelines

Group the units in two cell or three cell groups, spaced at least one unit length between adjacent end walls to allow fresh air to circulate around each group, as shown in **Figure 7**.

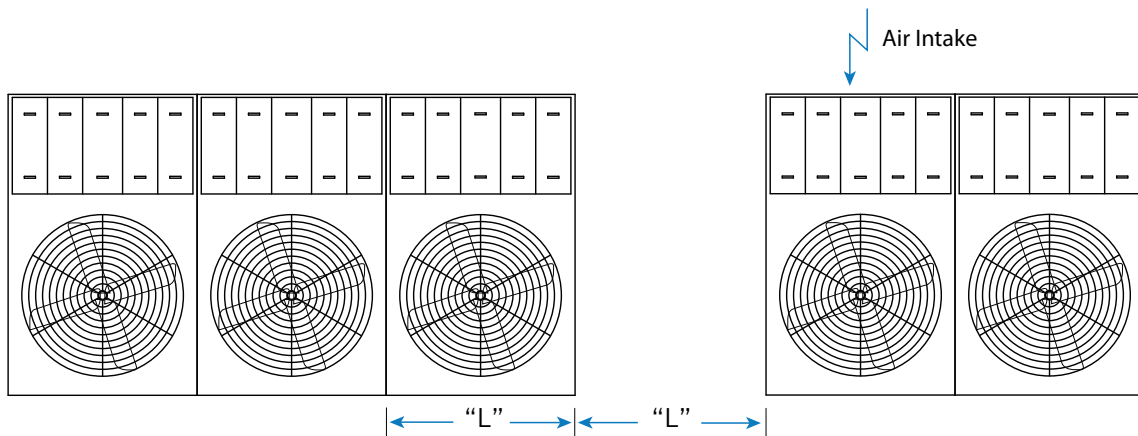


Figure 7: Plan View of Recommended Multi-Cell Installation

The “Layout Guidelines” describe several typical site situations involving evaporative cooling products. If these guidelines do not cover a particular situation or if the layout criteria cannot be met, please refer the application to the your local BAC Representative for review. Please indicate prevailing wind direction, geographic orientation of the unit(s), and other factors such as large buildings and other obstructions that may influence layout decisions.